## **CLAIMS**

- 1. A substituted polyaniline polymer capable of converting between a self-doped form and a non-self doped form by a reversible chemical reaction.
- 5 2. The polymer according to claim 1 having a hardness of at least 0.03 GPa.
  - 3. The polymer according to claim 1 having a molecular weight of at least 10,000.
- 4. The polymer according to claim 1 having a molecular weight of at least 100,000.
  - 5. A polymer capable of converting between a self-doped form and a non-self doped form by a reversible chemical reaction.
    - 6: A self-doped polyaniline capable of converting between: a water-soluble self-doped form comprising repeating units as shown
- 15 below

20 ; and.

a water-insoluble non-self-doped form comprising repeating units as shown below:

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wherein the water-soluble form is converted to the water-insoluble form by reducing fluoride concentration of the polymer.

- 7. The polyaniline according to claim 6 having a hardness of at least 0.03 GPa.
- 8. The polyaniline according to claim 6 having a molecular weight of at least 10,000.
- 9. The polyaniline according to claim 6 having a molecular weight of at least 100,000.
  - 10. A method of making a self-doped polyaniline comprising:
  - (a) providing a monomer:

, D-fructose and fluoride;

(b) incubating said monomer, the D-fructose and the fluoride underconditions suitable for polymerization, thereby producing a first polymer:

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(c) precipitating said polymer by reducing the fluoride concentration, thereby producing a second polymer:

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- 11. The method according to claim 10 including:
- (d) heating the second polymer, thereby forming a cross-linked polymer.
- 10 12. The method according to claim 10 having a hardness of at least 0.03 GPa.
  - 13. The method according to claim 10 having a molecular weight of at least 10,000.
- 14. The method according to claim 10 having a molecular weight of at least 100,000.